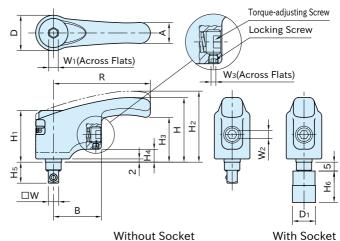
# **CP-TCW**

# **ADJUSTABLE-TORQUEWRENCHES**

R⊕\S Imao







With Socket

Socket \_\_

Socket Dimension

Туре	Handle	Ratchet	Adapter	Socket		
CP-TCW	SCM440 steel Quenched & tempered Painted Orange	SCM415 steel		-		
CP-TCW-S		Carburized-hardened Black oxide finished	Quenched & tempered Black oxide finished	Cr-V chrome-vanadium steel Chrome plated		

Size		W	R	Н	D	H <sub>1</sub>	H <sub>2</sub>	Нз	H <sub>4</sub>	Н₅	Α	В	W <sub>1</sub>	W <sub>2</sub>	<b>W</b> 3
CD TCW	6	6.0	60	40	22	32	44	27.5	8	10	13	30	6	5	2
CP-TCW	8	6.3	75	48	26	38	52.5	33	9	13	15	37	8	6	0.5
CP-TCW-S	10	9.5	90	57	32	45	62.5	39.5	10.5	16.5	18	39	10	6	2.5

Size		Torque Range (N·m)			
CP-TCW	6	1~3.5			
	8	2~5.4			
CP-TCW-S	10	3~8			

# **■**Without Socket

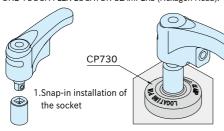
Part Number	Weight (g)			
CP-TCW 6	166			
CP-TCW 8	284			
CP-TCW10	467			

# ■With Socket

Part Number	W4	D <sub>1</sub>	H <sub>6</sub>	Weight (g)		
CP-TCW 6-S	10	13.8	25	183		
CP-TCW 8-S	13	17.8	20	314		
CP-TCW10-S	17	23.8	30	529		

#### How To Use

Can be used as a tightening tool for CP730 ONE-TOUCH FLEX LOCATOR CLAMPERS (Hexagon Head).



# **■** Click

CP-TCW

Part Number

CP-TCW 6-S

CP-TCW 10-S

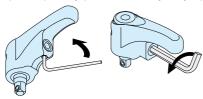
2. Turn the handle to clamp.

8-S

The handle clicks to indicate completed tightening at desired torque.

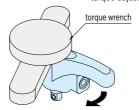
# **How To Set Torque**

The preset torque is roughly set to its maximum tightening torque.

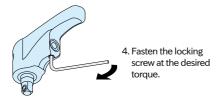


Loosen the locking screw.

2. Turn the hex key CCW to fine adjust the torque-adjusting screw.



- 3. Measure the torque with a torque wrench.
- · Connect a torque wrench on the Adjustable-Torque Wrench.
- •Turn the handle in the tightening direction and fine adjust the depth of torque-adjusting screw to reach to the handle clicking position at desired torque.



#### Reference

See ATCL ADJUSTABLE-TORQUE HANDLES page for further information.

### **Related Product**

CP730 ONE-TOUCH FLEX LOCATOR CLAMPERS (Hexagon Head)

# **Technical Information**

·For initial several thousand operations, the tightening torque will decrease. (See the graph below)
Measure the torque regularly, and fine adjust the depth of torque-adjusting screw as needed.

ONE-TOUCH FLEX

LOCATOR CLAMPERS

CP730-0939LH | CP730-0939SH

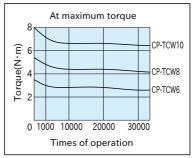
CP730-1656LH | CP730-1656SH

CP730-1246SH

CP730-1246LH

•The tightening torque can vary. (Max.±15%) Not recommended for precise torque management.

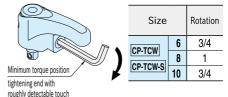
# Torque Performance Graph



#### Note

•Do not overtighten or overloosen the torqueadjusting screw.

### ■ Reference Torque Adjusting Range



- To reach approx. the min torque, loosen the torque adjusting screw to the same end surface level of the body, then tighten it until you feel light touch of stop. (Ensure that the torque adjusting screw does not protrude from the body when loosening it.)
- •To reach approx. the max torque, rotate the torque adjusting screw depending on the above table from the approx. min torque as instructed previously.